## MECHAN CONTROLS PLC

## **MS IFS 100 53**

## **Installation Guide**



### **KEEP THIS GUIDE FOR FUTURE REFERENCE**

This information is designed to help suitably qualified personnel install and operate Mechan Safety Switch equipment. Before using this product, read this guide thoroughly along with any relevant European and/or National standards e.g. Machinery Directive 89/392/EEC and it's amendments, Provision and Use of Work Equipment Regulations.

Further information can be obtained from Mechan Controls

## **Description**

The MS IFS 100 53 switches are magnetically operated non-contact safety switch for use in machine guarding applications.

The non-contact operation makes the MS IFS 100-53 easy to install and tolerant to misalignment, providing a simple reliable solution to machine guard interlocking.

The MS IFS switch and actuator are fully sealed to IP67 and can be used in wet or dusty environments With correct installation, the MS IFS safety switches comply with the guidelines given in EN1088.

The MS IFS 100-53 Switches are designed to be connected To safety control circuit which has less than 0.5 Amps inrush current.

### Operation

When installed on a machine guard, and the switch and actuator are within the specified operating range (See table on page 3 for switching distances), the **Safety Contact** will be closed.

When the actuator moves out of the operating range, the **Safety Contact** will open.

The MS IFS switch and actuator are designed to approach each other from most angles. When the switch is closed the targets on the printed face of the switch must be aligned.

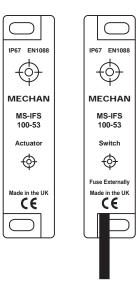
## **Applications**

Interlocked guards where door locking is not required. Food and Beverage packing/filling systems
Diary

Pharmaceutical

Paper Industry

Can Forming and Filling, (Aluminum, Steel, Plastic) Semiconductor Manufacture/Assembly.



MS IFS 100-53



Approvals					
CE	Complies with the relevant sections of the CE marking directive.				
EUROPEAN DIRECTIVES					
Machinery Directive 2006/42/EC					
Low Voltage Directive 73/23/EC					
EUROPEAN STANDARDS					
EN292	Safety of Machinery Basic concepts, general principles for design.				
EN 60204	Safety of Machinery Electrical equipment of machines.				
EN 954-1	Safety of Machinery Safety related parts of controls systems				
EN 1088	Interlocking devices associated with guards.				
EN 60947-5-3	Safety of Machinery Specification for low voltage switchgear and control gear.				

## **Certificate of Conformity**

A Certificate of Conformity may be obtained from Mechan Controls PLC, Tel +44(0)1695 722264 or from the Mechan Web Site at www. mechancontrols.co.uk

## Mounting

The MS IFS safety switches can approach each other from most angles. When the guard is closed the targets on the printed face of the switch and actuator must be aligned.

Mount the switch on to the machine frame and the Actuator on to the opening edge of the door. Always try to mount the switch on non-ferrous material. (Ferrous materials may reduce the switching distance.)

Use the tamper proof screws provided to make more secure.

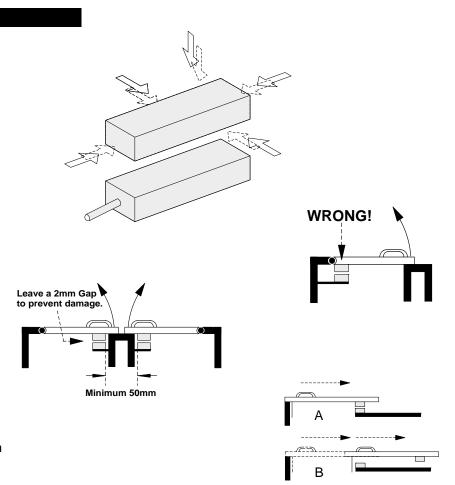
Do not use the safety switch as a door stop.

Leave a minimum of 50 mm between any adjacent switches.

#### EN 1088

Provides some mounting suggestions, see example opposite.

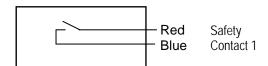
When fixing the safety switch to a sliding door (A), ensure that when the door is opened (B) it is not easily accessible, helping prevent the system being overridden.



## **Contacts & Connections**

#### **PRE-WIRED**

#### **MS IFS 100 53**

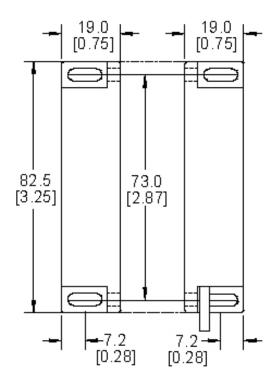


All Safety Contacts require an external fuse.

# **Dimensions**

## MS IFS 100 53 RED ABS HOUSING

Dimensions in mm and [inches in brackets]



**ACTUATOR** 

**SWITCH** 

# **Technical Specifications**

MS-IFS-100-53	1 X N/O	DC Switching
Safety Contact Rating		24Vdc / 0.5 Amp Inductive/Resistive
Safety Contact Operating Distance		8mm ON / 25mm OFF
Safety Contact Close/Drop/Bounce		3ms / 2.1ms / 0.7ms
Internal Fuse		0.5 Amp Fast Acting
IP Rating		IP67
Vibration / Shock		50—100Hz / 10g
Operating Temperature		-10 to +55C
Mounting & Fixture		Target to Target
Connection		Pre-wired Pre-wired
Construction		Red ABS Resin Filled
		LONGER CABLES AVAILABLE

## **Part Numbers**

PART NUMBER	DESCRIPTION	STOCK CODE
PRE-WIRED		
MS-IFS-100-53	1 x N/O, DC, ABS, Safety Switch & Actuator, 2.2 metre Pre-wired	355.010



## **Specification Changes**

In the interest of product development, specifications are subject to change without notice.

It is the responsibility of the user to ensure compliance with any acts or by-laws that may be in force.

All information regarding Mechan Equipment is believed to be accurate at the time of printing. Responsibility cannot be accepted for errors or omissions.

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